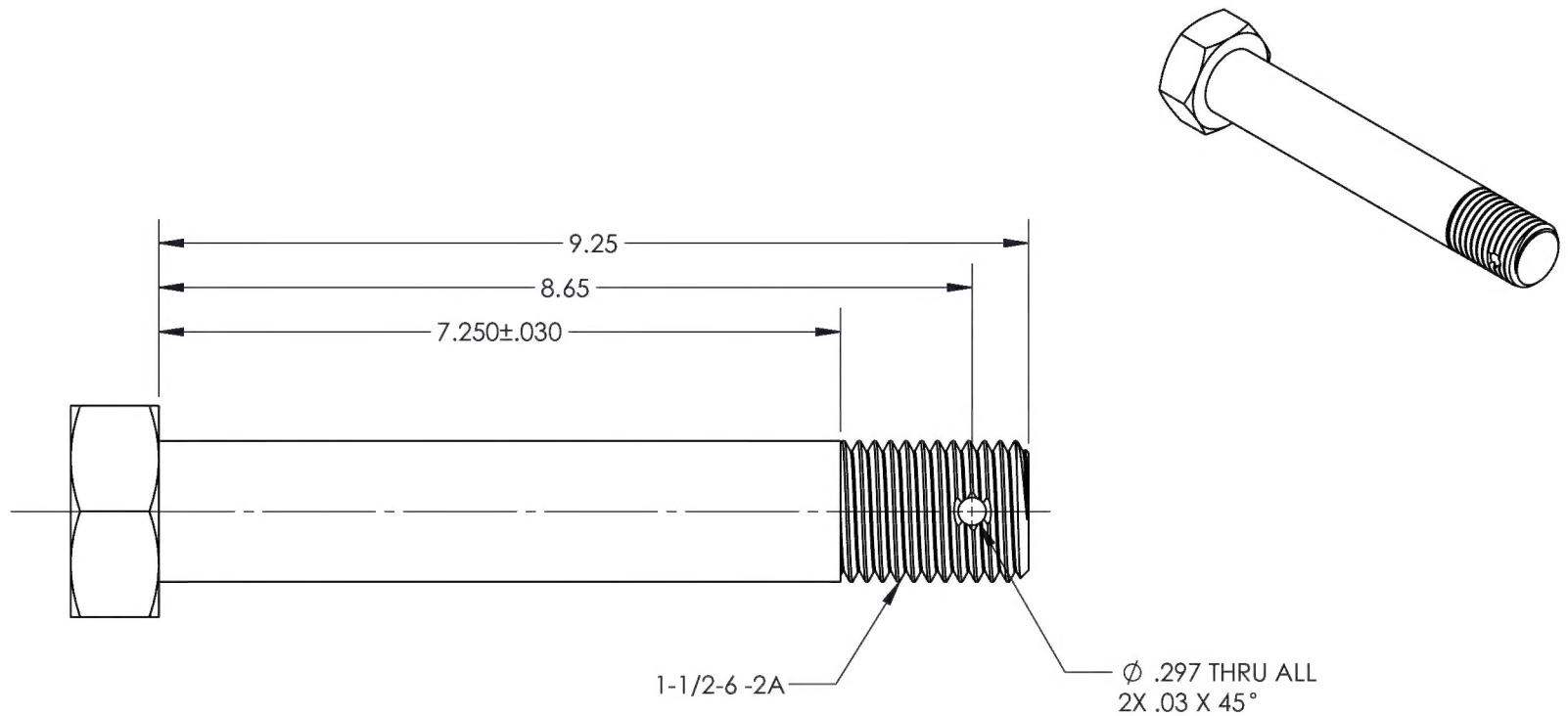


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL	6/17/2013	CFS	
2	15-0268	CH'D B/O INFO WAS 1-1/2-6 X 9 #91268A964 IS 1-1/2-6 X 12 #91268A967. ADDED FINISH CAD PLATE YELLOW QQ-P-416, TYPE II, CLASS II. ADDED DIMS 7.250±.030, 8.65, 9.25. DELETED DIM .52.	9/18/2015	DPD	JAG



**UNDER REVIEW**

URF 19-662 19.03.27 (KPT)

<b>DART AEROSPACE</b>	
TITLE <b>LIFTING BOLT</b>	
DWG NO. <b>PC250-1120</b>	REV <b>2</b>
MAT'L STEEL	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/21/2013 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			PC250-1120	1	LIFTING BOLT	STEEL	1-1/2"-6 X 12, GRADE 8 (MCMASTER-CARR #91268A967) MODIFIED